

SOP OF Schedule Maintenance

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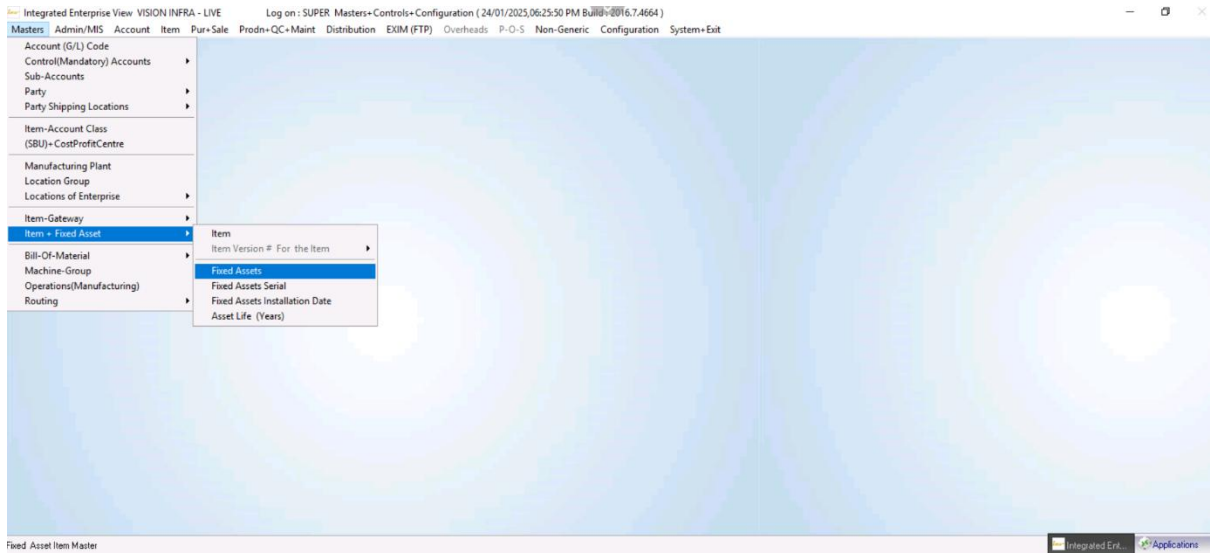
1)Masters

2)Transaction

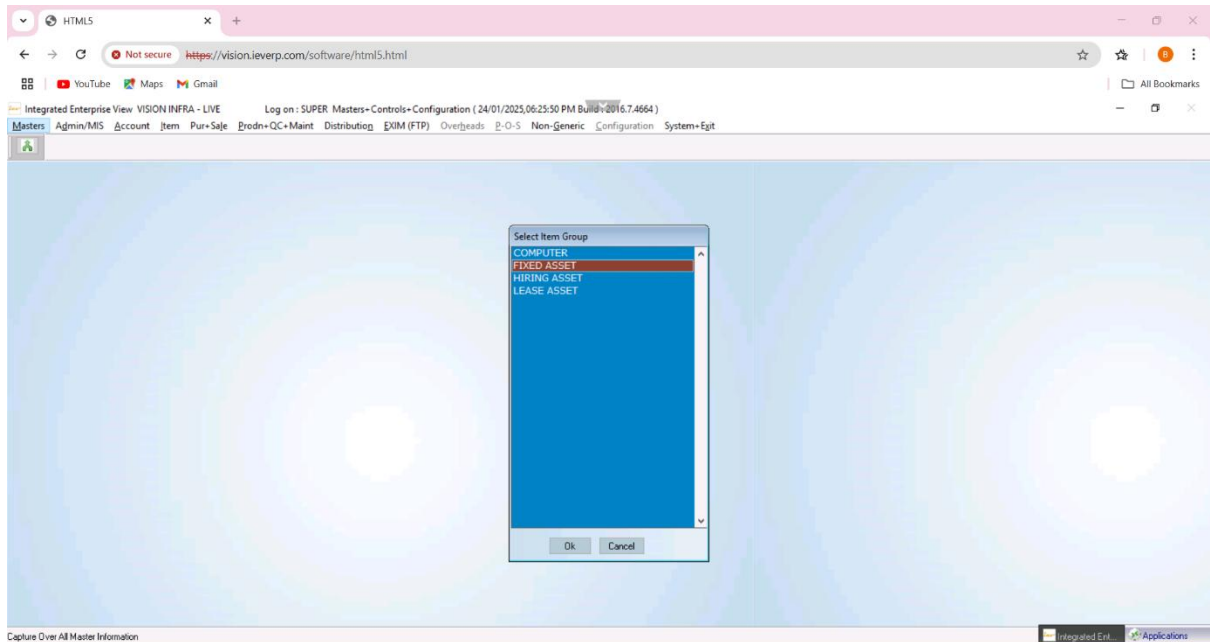
3)Report

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1)Master

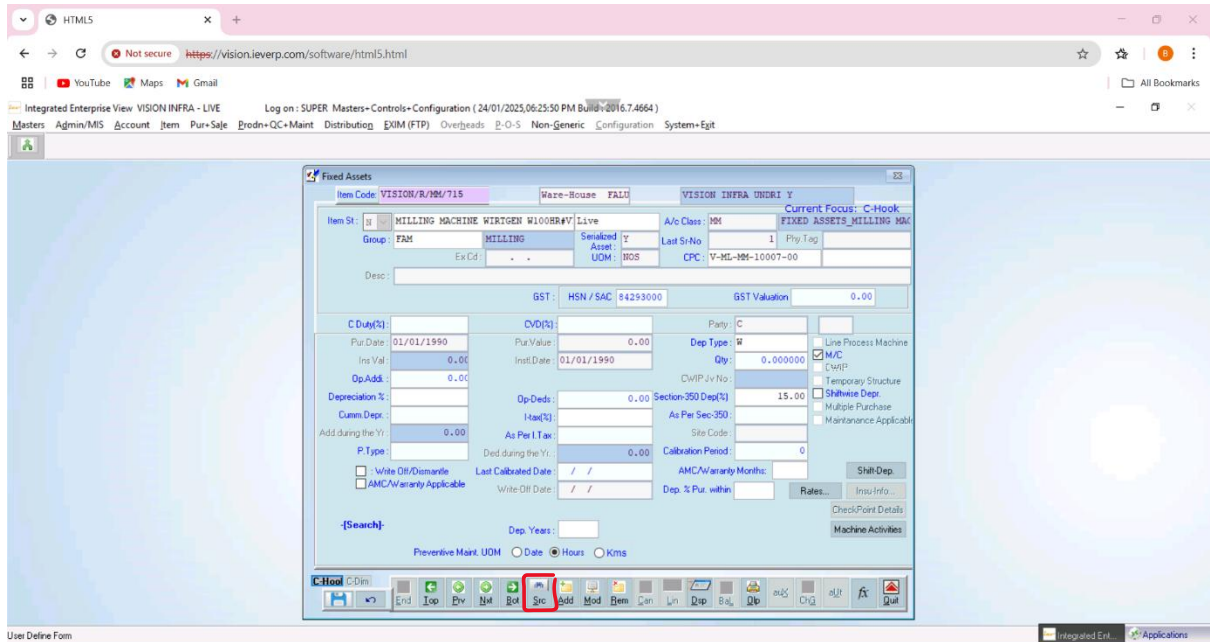


In the Item Location pop-up, enter and proceed. Then select proper site in the location window and proceed. Finally choose 'Fixed Asset' as shown below.



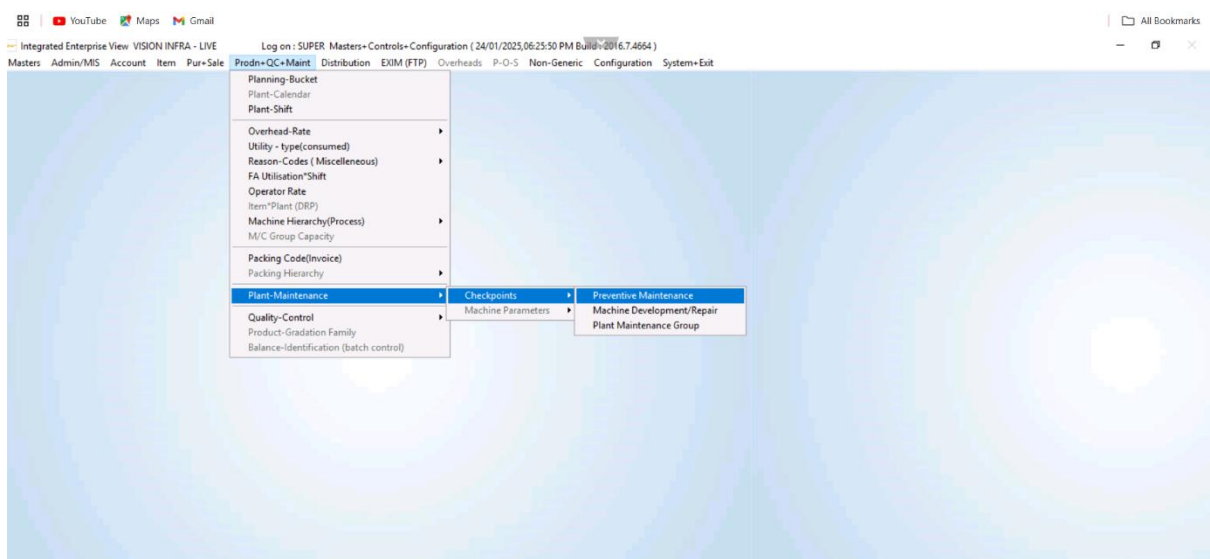
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In search option , then press 'dot + enter' to select asset master for information or add new asset by selecting add option



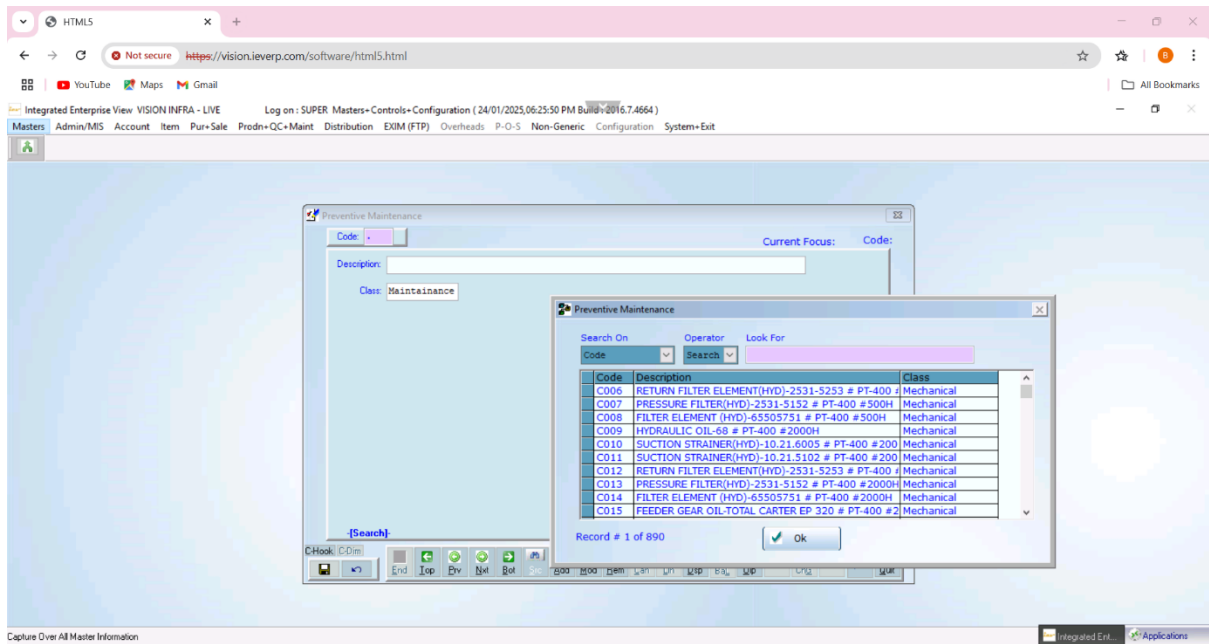
Preventive maintenance check point and group

Path

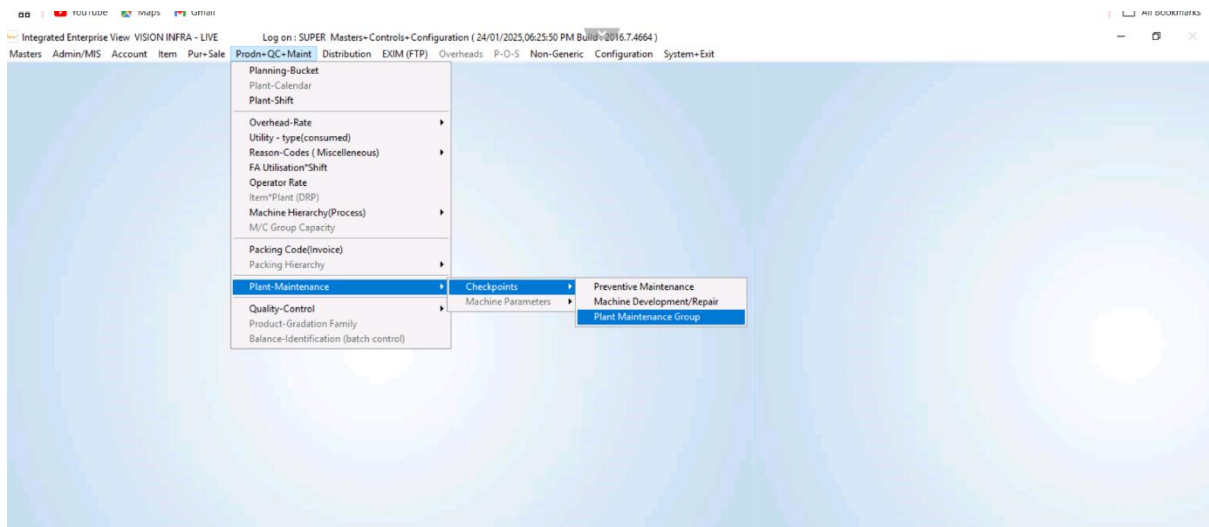


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In search option after 'dot + enter' select proper code for details

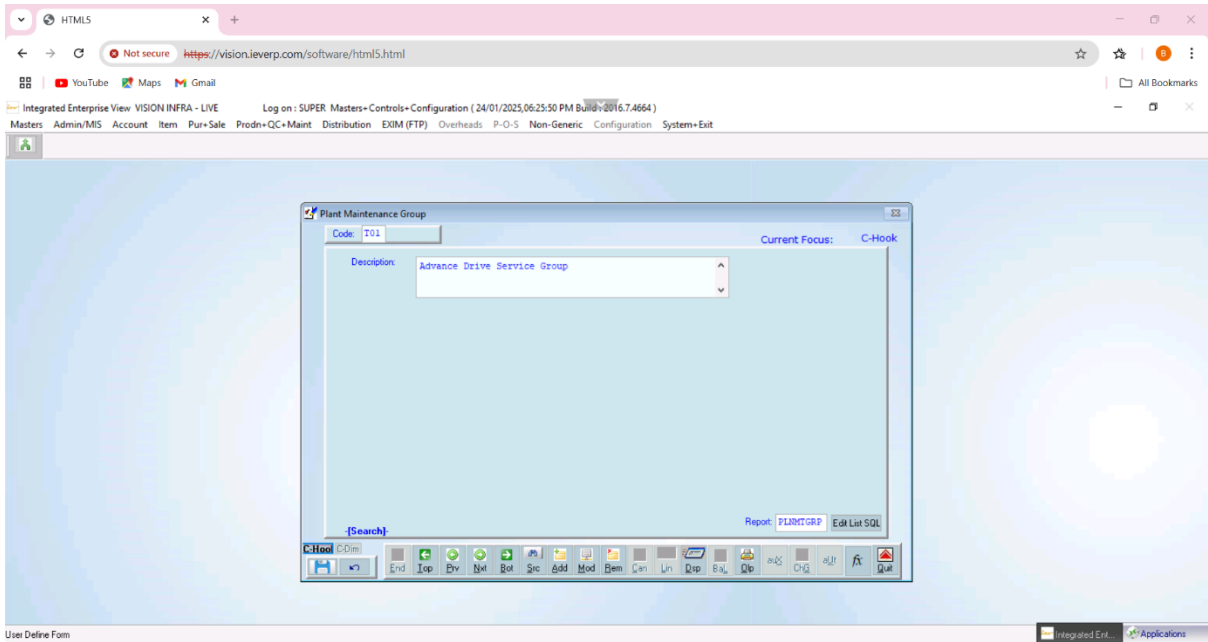


Path->

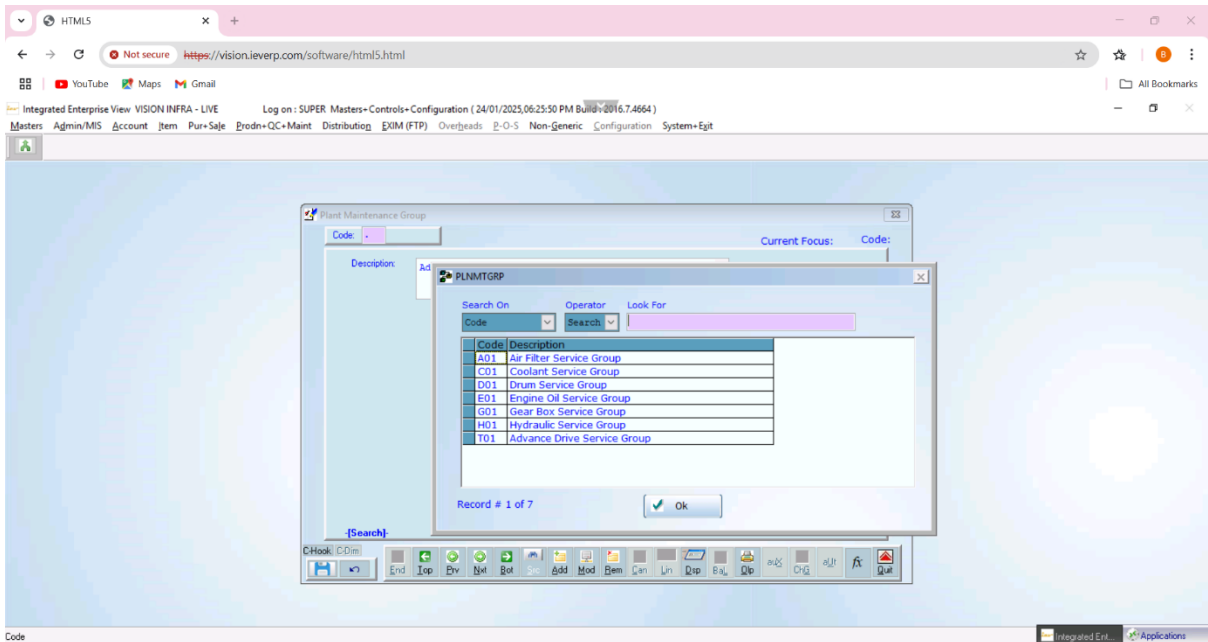


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Page view



Select desired option after searching in search option

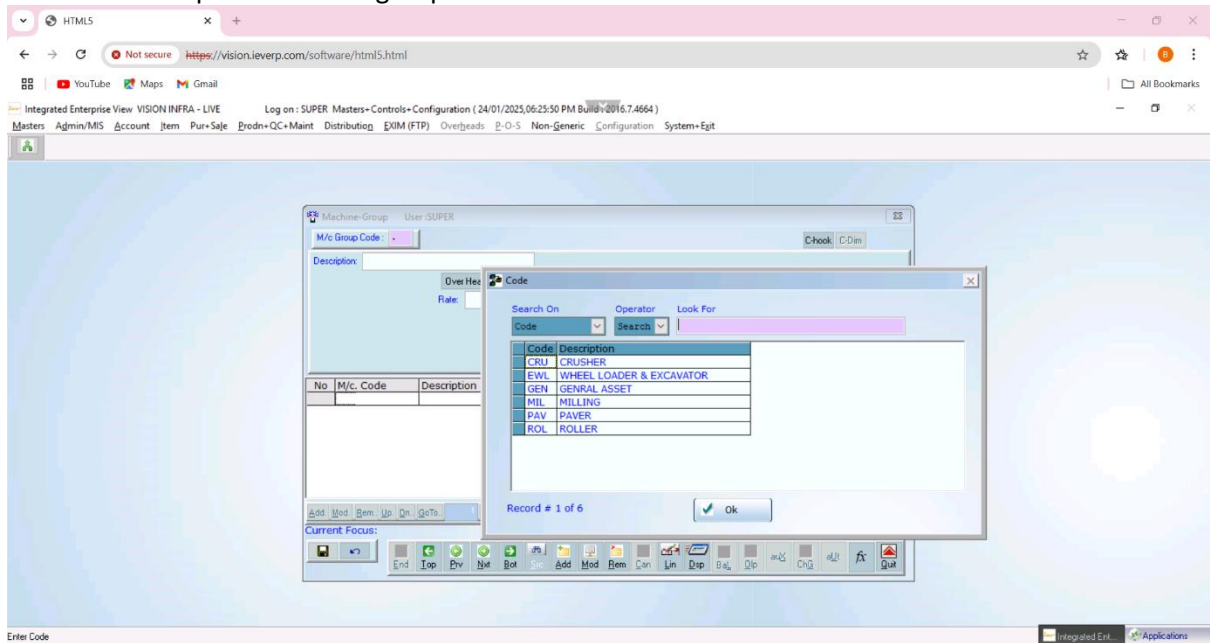


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Machine Group

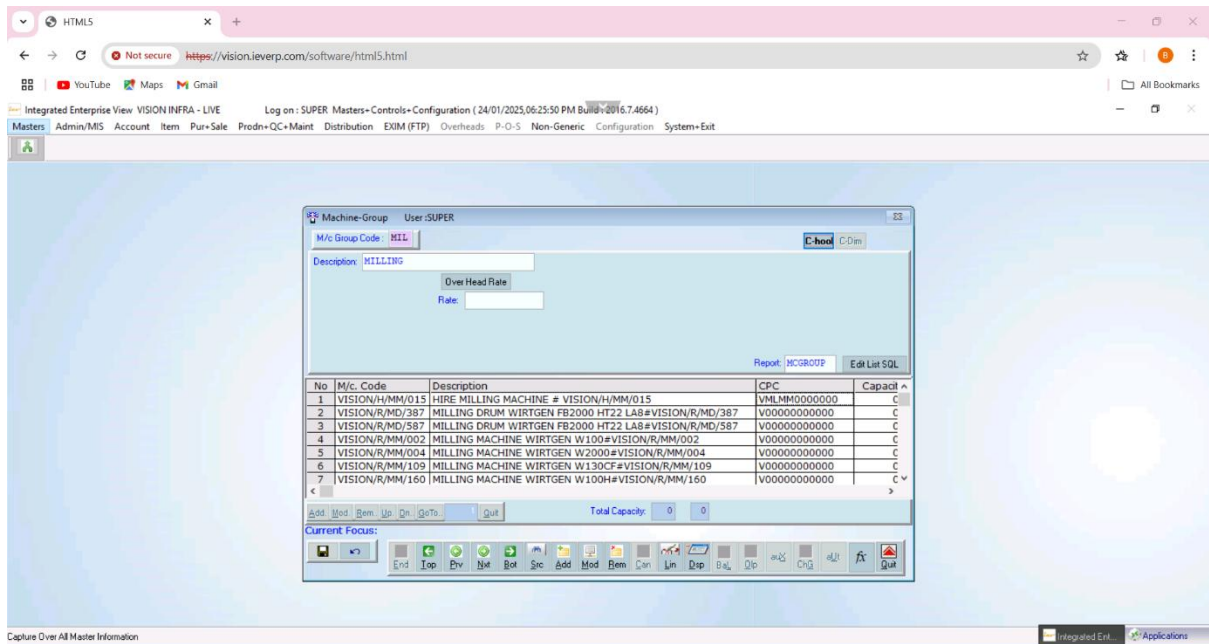


Select desired option from the group

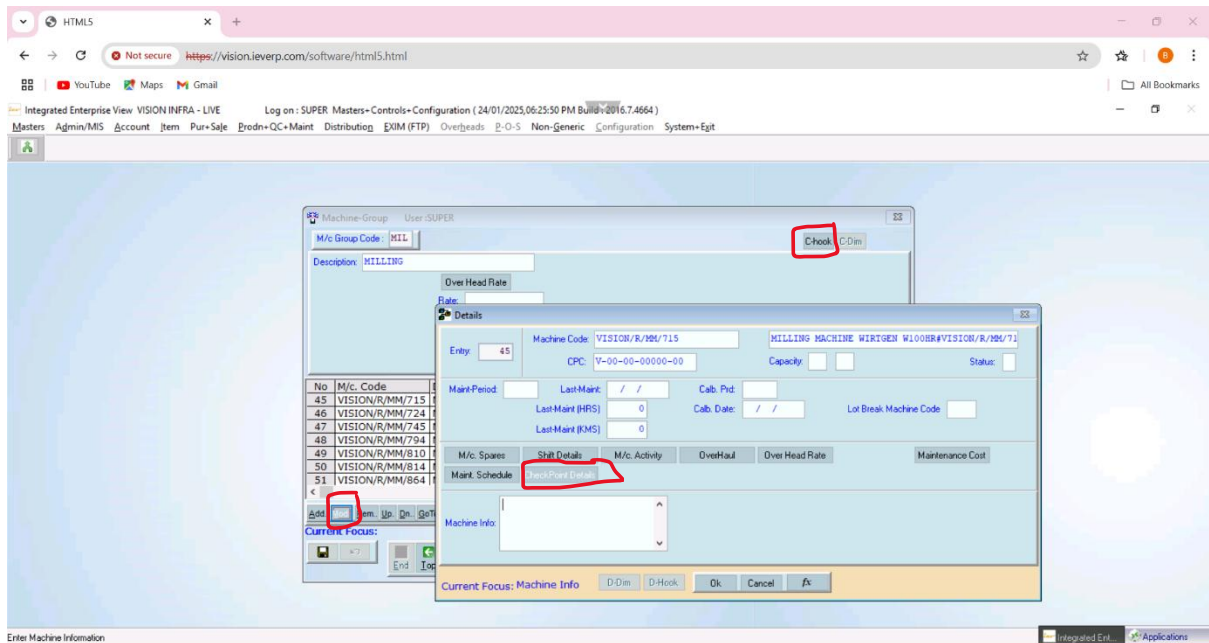


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List of milling



First click c-hook and modify option for check point details



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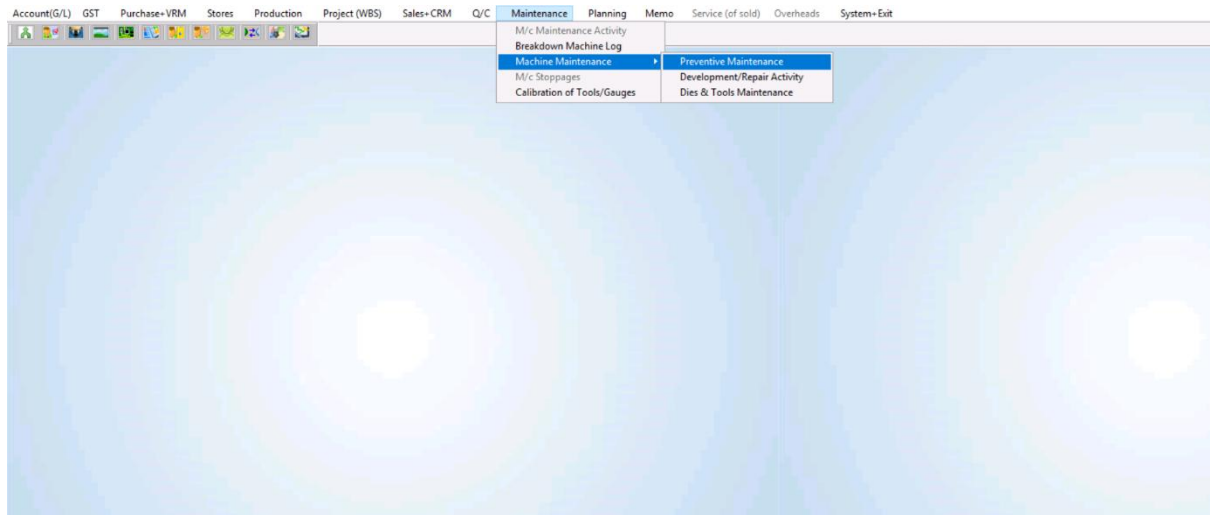
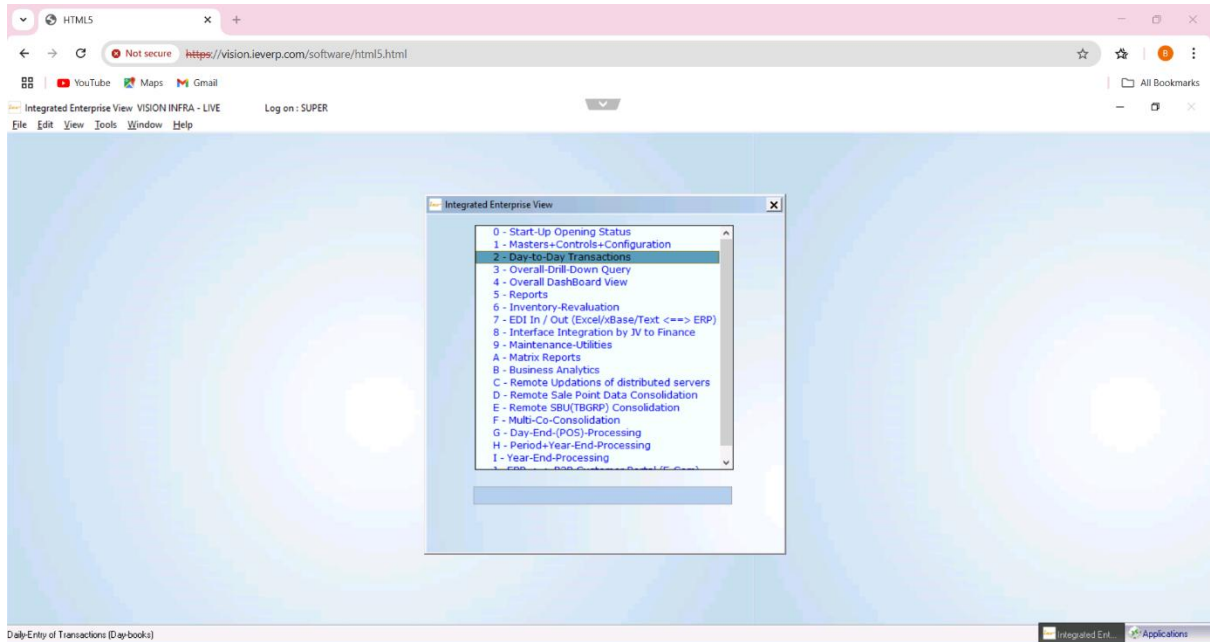
The screenshot shows a web browser window with the URL <https://vision.leverp.com/software/html5.html>. The browser's address bar indicates a 'Not secure' connection. The page content includes a navigation menu with items like 'Masters', 'Admin/MIS', 'Account', 'Item', 'Pur+Sale', 'Prod+QC+Maint', 'Distributlog', 'EXIM (FTP)', 'Overheads', 'P-O-S', 'Non-Generice', 'Configuration', and 'System+Edit'. The main interface displays a 'Machine-Group' configuration window for 'User: SUPER'. The 'M/C Group Code' is 'MIL' and the 'Description' is 'MILLING'. An 'Over Head Rate' field is also visible. A dialog box titled 'Attach Check Points' is open, showing a search interface and a table of maintenance check points. The table has columns for Code, Description, Sequence, Frequency, Class, Maint GRP, Read Freq, and Next Read. The data in the table is as follows:

Code	Description	St	Sequence	Frequency	Class	Maint GRP	Read Freq	Next Read
M070	ADVANCE DRIVE GEARBOX # W100HR # 500H	<input checked="" type="checkbox"/>	1	H	Mechanical	T01	500	500
M059	DIESEL FILTER # W100HR # 250H	<input checked="" type="checkbox"/>	2	H	Mechanical	E01	250	543
M068	ENGINE COOLANT # W100HR # 2000H	<input checked="" type="checkbox"/>	3	H	Mechanical	C01	2000	2000
M067	ENGINE OIL # W100HR # 250H	<input checked="" type="checkbox"/>	4	H	Mechanical	E01	250	543
M067	ENGINE OIL FILTER # W100HR # 250H	<input checked="" type="checkbox"/>	5	H	Mechanical	E01	250	543
M058	FUEL FILTER # W100HR # 250H	<input checked="" type="checkbox"/>	6	H	Mechanical	E01	250	543
M069	HYDRAULIC OIL # W100HR # 1000H	<input checked="" type="checkbox"/>	7	H	Mechanical	H01	1000	1000
M062	HYDRAULIC OIL FILTER # W100HR # 500H	<input checked="" type="checkbox"/>	8	H	Mechanical	H01	500	500
M066	IMP LINS DRUM BEARING # W100HR # 100H	<input checked="" type="checkbox"/>	10	H	Mechanical	T01	500	500

The dialog box also includes search filters for 'Frequency', 'Operator', and 'Look For', along with 'Add Filter' and 'Reset Filter' buttons. At the bottom of the dialog, there are 'Home', 'Ok', and 'End' buttons. The status bar at the bottom of the browser window shows 'Current Focus: CHECKPOINT DATA' and 'Press [Ctrl+Tab] to leave focus from this control'.

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2)Transaction



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Doc No: SM001-2425000016 Doc Date: 25/01/2025 Machine: VISION/R/MM/715 MILLING MACHINE WIRTOEN W1008R#VISION/R/MM/715

Mc Group: MIL

Attended By: 10591 GOVIND YADAV Piv HRS: 0 Last Service Reading: 310.00 Running: 310.00 Cumulative: 0
Cur HRS: 142.00 Present Reading: 447.00 447.00
Duration: Present - Last Reading: 137.00 447.00

Checked By: 10014 KUNAL RAMESH BHADUR
Prod Mgr: 10758 MAITRIK SHRIYASTAV

Date: Started 25/01/2025 10:00 Completed 25/01/2025 12:00

Interval: 500 Balance Qty: 3000

No	Class	Class_Desc	Code	Description	Remark

Doc No: SM001-2425000016 Doc Date: 25/01/2025 Machine: VISION/R/MM/715 MILLING MACHINE WIRTOEN W1008R#VISION/R/MM/715

Mc Group: MIL

Attended By: 10591 GOVIND YADAV Piv HRS: 0 Last Service Reading: 310.00 Running: 310.00 Cumulative: 0
Cur HRS: 142.00 Present Reading: 447.00 447.00
Duration: Present - Last Reading: 137.00 447.00

Checked By: 10014 KUNAL RAMESH BHADUR
Prod Mgr: 10758 MAITRIK SHRIYASTAV

Date: Started 25/01/2025 10:00 Completed 25/01/2025 12:00

Interval: 500 Balance Qty: 363.00

Select Group

Search On: Code Operator Look For

St	Code	Description
<input type="checkbox"/>	A01	Air Filter Service Group
<input type="checkbox"/>	C01	Coolant Service Group
<input type="checkbox"/>	D01	Drain Service Group
<input checked="" type="checkbox"/>	E01	Engine Oil Service Group
<input checked="" type="checkbox"/>	H01	Hydraulic Service Group
<input checked="" type="checkbox"/>	T01	Advance Drive Service Group

Press (Ctrl+Tab) to leave focus from this control

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CheckList Details

St	Class	Seq	Freq	Code	Description
<input checked="" type="checkbox"/>	Mechanical	1	H	M070	ADVANCE DRIVE GEARBOX # W100HR # 500H
<input checked="" type="checkbox"/>	Mechanical	2	H	M059	DIESEL FILTER # W100HR # 250H
<input checked="" type="checkbox"/>	Mechanical	4	H	M067	ENGINE OIL # W100HR # 250H
<input checked="" type="checkbox"/>	Mechanical	5	H	M057	ENGINE OIL FILTER # W100HR # 250H
<input checked="" type="checkbox"/>	Mechanical	6	H	M058	FUEL FILTER # W100HR # 250H
<input checked="" type="checkbox"/>	Mechanical	7	H	M069	HYDRAULIC OIL # W100HR # 1000H
<input checked="" type="checkbox"/>	Mechanical	8	H	M062	HYDRAULIC OIL FILTER # W100HR # 500H
<input checked="" type="checkbox"/>	Mechanical	13	H	M054	SERVICE KIT ENGINE FILTERS (3012185) # W
<input checked="" type="checkbox"/>	Mechanical	14	H	M056	SERVICE KIT HYDRAULIC FILTERS (3012189) # W100HR # 500H

SCHEDULE MAINTENANCE | Plant Maintenance

Doc No: SM001-2425000016 Doc Date: 25/01/2025 Machine: VISION/R/9M/715 MILLING MACHINE WIRTOEN W100HR/VISION/R/9M/715

Mc Group: MIL

Attended By: 10591 GOVIND YADAV Piv HFS: 0 Cur HFS: 142.00

Checked By: 10014 KUNAL RAMESH BHADUR Prod Mgr: 10758 MAITRAK SHERIVASTAV

Last Service Reading: 310.00 Running Cumulative: 0

Present Reading: 447.00

Duration: Present - Last Reading: 137.00

Interval: 500

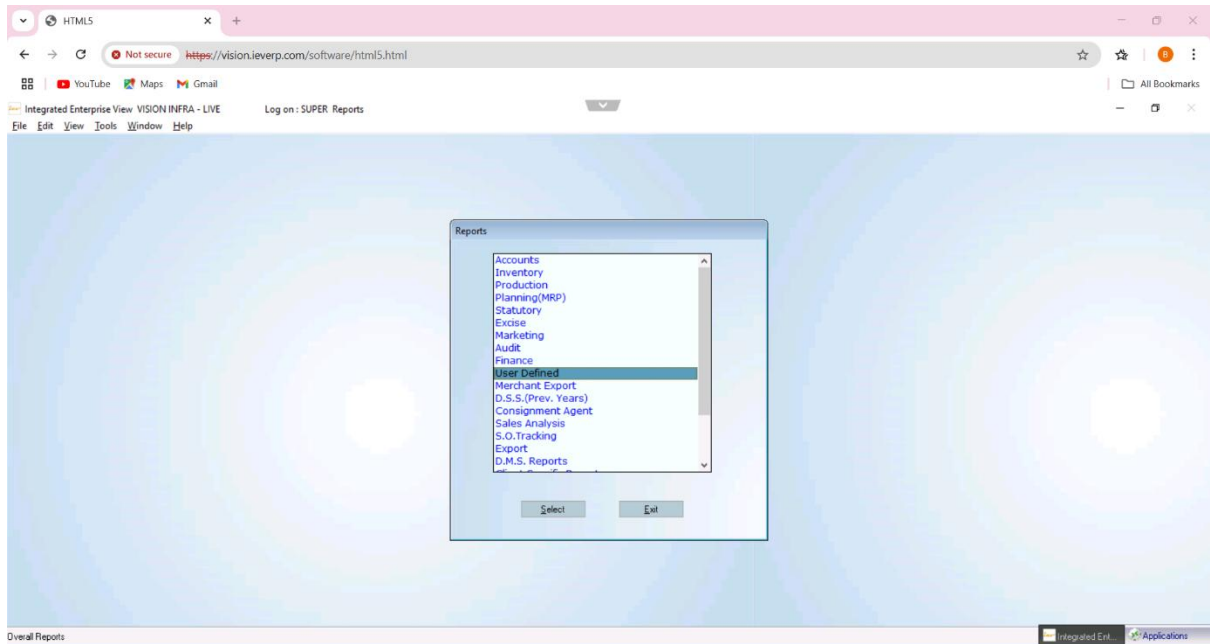
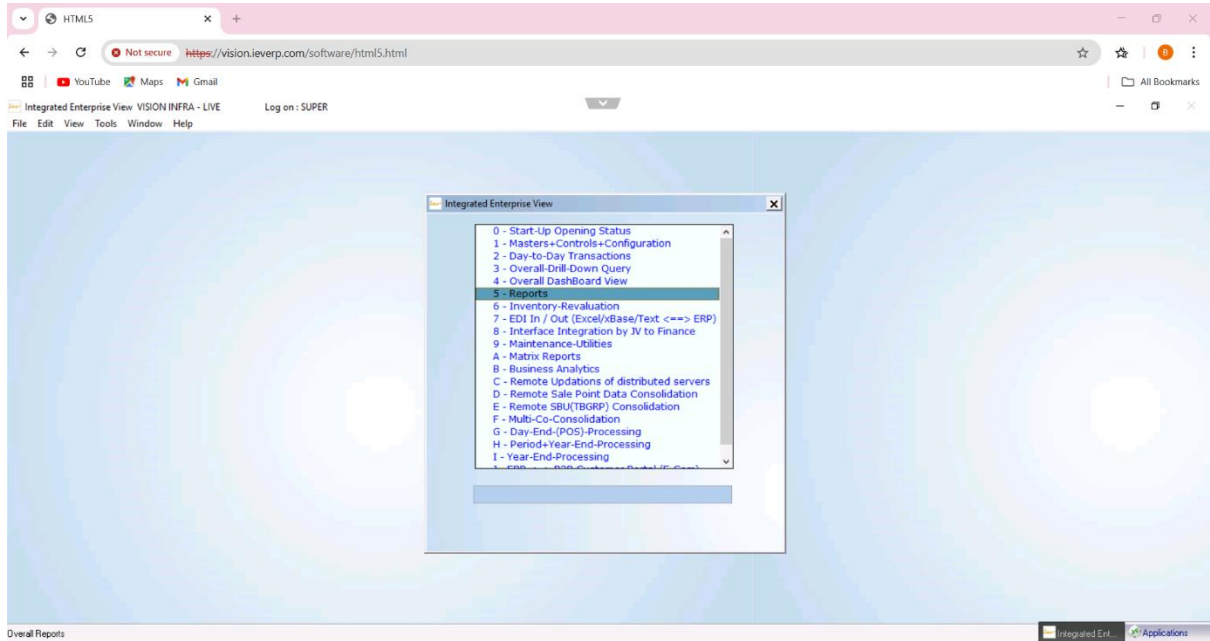
Balance Qty: 363.00

Total Items: 10

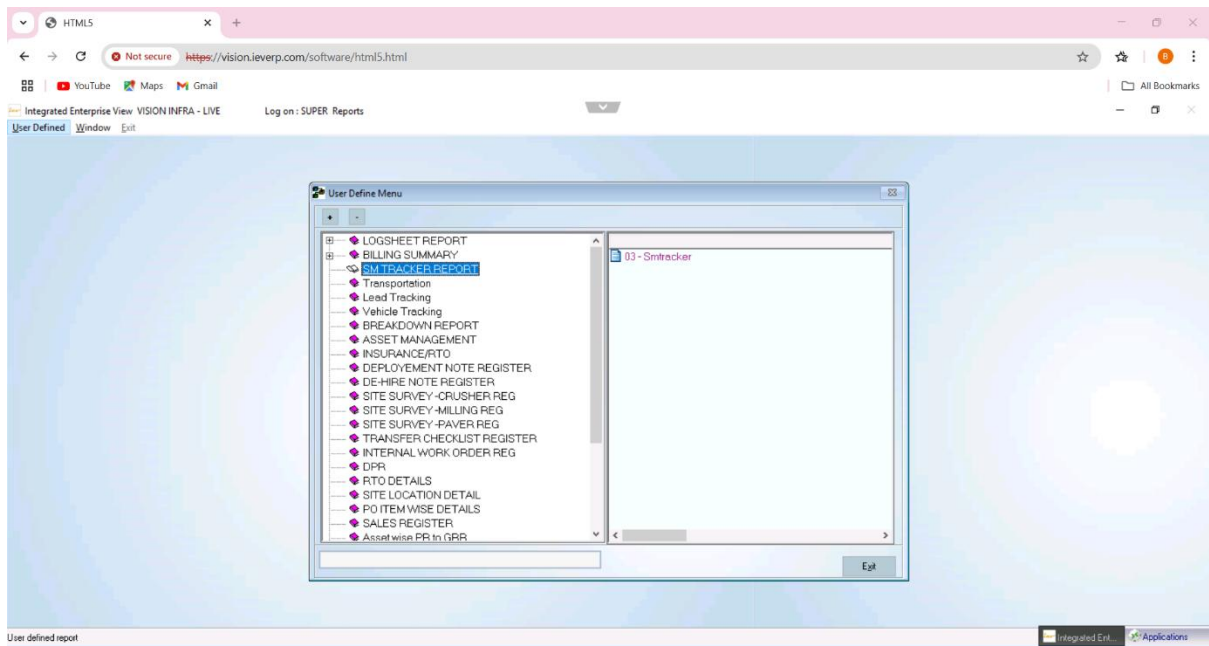
No	Class	Class_Desc	Code	Description	Remark
1	1	Mechanical	M070	ADVANCE DRIVE GEARBOX # W100HR # 500H	OK
2	1	Mechanical	M059	DIESEL FILTER # W100HR # 250H	
3	1	Mechanical	M067	ENGINE OIL # W100HR # 250H	
4	1	Mechanical	M057	ENGINE OIL FILTER # W100HR # 250H	
5	1	Mechanical	M058	FUEL FILTER # W100HR # 250H	
6	1	Mechanical	M069	HYDRAULIC OIL # W100HR # 1000H	
7	1	Mechanical	M062	HYDRAULIC OIL FILTER # W100HR # 500H	
8	1	Mechanical	M054	SERVICE KIT ENGINE FILTERS (3012185) # W	
9	1	Mechanical	M055	SERVICE KIT HYDRAULIC FILTERS (3012188) # W	
10	1	Mechanical	M056	SERVICE KIT HYDRAULIC FILTERS 3012189 # W	

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3)Reports



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Note – Report under-process

THANK YOU